

Process for the Deposition by CVD of a Silver Film on a Substrate

This invention relates to the deposition of thin silver films on various substrates, in particular on superconductive substrates.

Silver is a metal that cannot be oxidized very well, is chemically fairly stable and has remarkable electrical properties. It is actually the most conductive metal that is known ($\rho = 1.57 \mu\Omega.cm$). This is why its use in the form of a thin film offers many advantages in the field of high critical temperature Tc superconductors and in microelectronics. For high Tc superconductors, it has been shown that a metal layer and in particular a silver layer placed directly above or below the superconductive material significantly improved the service life of the device, cable or tape. In the field of microelectronics and flat screens (TFT (= thin film transistors) technology), the silver can be used in connection in the electronic components by replacing the aluminum or copper currently used.

Various processes for obtaining a silver deposit on a substrate exist.

One process that consists in performing a flash evaporation of silver pivalate in solid form has been described by S. Samilenkov et al. (Chem. Vap. Deposition, 2002, 8, No. 2, 74). However, the temperature that is required for evaporating the pivalate is at least equal to the decomposition temperature, which generates product losses and a poor yield.

Other compounds have been used for making Ag deposits by CVD. Thus, the use of (1,1,1,5,5-hexafluoro-2,4-pentanedionato) silver [bis-(trimethylsilyl)acetylene complexes has been described by Chi, Kai-Ming, et al. [Chem. Vap. Deposition (2001),

7, No. 3, 117-120]. The use of silver precursors of fluorinated β -dicetonate type for depositing silver films by CVD was described in particular in JP-08053470. US05096737 describes precursors for the deposition by CVD of films of various metals on a substrate. The precursors are of the (COD)M(I) (hfacac) type, whereby M is Cu, Ag, Rh, or Ir. However, in all of these processes, the use of fluorinated precursors runs the risk of introducing fluorine into the deposited silver layers.

Processes that use precursor solutions have been described in particular by J. P. Sénairet et al. ("Pulsed Injection MOCVD of Functional Electronic Oxides," *Adv. Mater. Opt. Electron.*, 10, 155, 2000) and by H. Guillon et al. ("Injection MOCVD, Historical and State of the Art," *Multimetox Network Newsletter*, Issue 4, November 2001, p. 3). These techniques, however, can only be used for depositions of metals for which soluble precursors exist in solvents that can be used in CVD. The non-fluorinated silver complexes that are described in the prior art are then generally not very soluble in such solvents.

The object of this invention is to propose a process for deposition of a layer of silver on a substrate, by a suitable selection of reagents making possible the dissolution of a silver precursor in a solvent that can be used in CVD.

The process according to the invention for the deposition of an Ag film on a substrate consists in carrying out a deposition of silver by CVD on said substrate using a silver precursor solution. It is characterized in that:

- the silver precursor is a silver carboxylate RCO_2Ag in which R is a linear or branched alkyl radical that has 3 to 7 carbon atoms, used in the form of a solution in an organic liquid;

- the concentration of precursor in the solution is between 0.01 and 0.6 mol/l;
- the organic liquid comprises an amine and/or a nitrile, and optionally a solvent whose evaporation temperature is less than the decomposition temperature of the precursor;
- the percentage by volume of the amine and/or the nitrile in the organic liquid is more than 0.1%.

Among the silver precursors, silver pivalate ($\text{CH}_3)_3\text{-C-CO}_2\text{Ag}$ is particularly preferred. Its decomposition temperature is 200°C.

Among the solvents, organic compounds that are liquid at ambient temperature and up to about 200°C under normal pressure conditions are preferred. By way of example, it is possible to cite mesitylene, cyclohexane, xylene, toluene and n-octane.

The amine can be selected from among the primary, secondary or tertiary amines or among the polyamines. By way of example of monoamines, it is possible to cite n-hexylamine, isobutylamine, disec-butylamine, triethylamine, benzylamine, ethanolamine, and diisopropylamine. As examples of polyamines, it is possible to cite tetramethylethylenediamine.

The nitrile can be selected from among acetonitrile, valeronitrile, benzonitrile and propionitrile.

Among the organic liquids, quite particularly preferred are the mixtures of mesitylene with n-hexylamine, isobutylamine, diisopropylamine, triethylamine, acetonitrile, benzonitrile or valeronitrile; mixtures of propionitrile with hexylamine, isobutylamine, diisopropylamine or benzylamine; and mixtures of cyclohexane with hexylamine, isobutylamine, diisopropylamine or disec-butylamine.

The substrate on which the silver layer is deposited can be a superconductive high T_c material, a dense ceramic or a porous ceramic, a thermoresistant polymer, a glass, MgO, LaAlO₃, Ni, Si, AsGa, InP, SiC and SiGe.

The process makes it possible to obtain silver deposits that have a thickness of up to 800 nm.

During the implementation of the process of depositing silver layers on a substrate, the composition that contains the silver precursor is sent into a evaporation device via which it is introduced into a high-temperature deposition chamber that contains the substrate on which the silver layer is to be deposited. Before its arrival in the evaporation device, the composition is generally kept in a tank at ambient temperature. The evaporation of the precursor composition can be carried out using various devices that are known to one skilled in the art. By way of preferred example, it is possible to cite the device that is described in Chem. Mat. 13, 3993 (2001), marketed by the Jipelec Company under the name of "InJect System for Injection and Evaporation of Pure Liquid Precursors or Precursors That are in the Form of Solutions." The temperature of the substrate to be coated and the temperature in the deposition chamber are between 200 and 450°C. The deposition chamber is under an oxygen atmosphere or under a hydrogen atmosphere and under a pressure that is lower than or equal to 15 Torr. Hydrogen or oxygen can be introduced into the deposition chamber in the form of a mixture with N₂ in which the H₂/N₂ or O₂/N₂ ratio by volume is less than or equal to 1.

A cold plasma optionally can be added around the substrate. When the deposition is carried out in the presence of plasma, it is sufficient that the substrate intended to receive the silver layer be kept at the same temperature that prevails in the evaporator. In

the absence of plasma, it is necessary that said substrate be at a higher temperature than that of the evaporator, the temperature difference being at least equal to 20°C, preferably at least equal to 50°C, so as to avoid the deposition of silver on the reactor walls. The silver layer can be deposited on the substrate as a first layer or as the nth layer of metallization for the electronic devices that require several levels of metallization. The substrate can consist of one of the above-mentioned materials taken as is or else by one of these materials that can be one or more intermediate layers. By way of example of intermediate layers, it is possible to cite the metal films (for example an Ni film), an organic layer (for example a layer of a polymer material), or diffusion layers consisting of a material that is selected from among, for example, TiN, TiSiN, Ta, TaN, TaSiN, WN and WSiN.

The thickness of the silver layer that is deposited on the substrate depends on the concentration of the precursor composition, the flow rate of this composition during passage into the evaporation device, the evaporation period, respective temperatures in the reactor and on the substrate. In a general way, less concentrated compositions and/or lower flow rates are used to obtain thin layers, and more concentrated compositions and/or higher flow rates are used to obtain thick layers. A thin layer is generally defined as a layer that has a thickness that is less than or equal to 50 nm, a so-called nucleation layer. A thick layer is generally defined as a layer that has a thickness of between 50 nm and 1 µm.

To obtain thick layers, it is possible to use compositions in a solvent with a high dissolution coefficient at a precursor concentration that is close to saturation. The

concentration should remain less than the saturation value so as to avoid the reprecipitation of the precursor that would have the effect of impeding the evaporation.

To obtain thin layers, it is possible to use the solvents in which the solubility of the precursor is lower. It is also possible to use a non-solvent organic liquid of the precursor that is chemically inert with regard to the precursor in order to dilute a precursor composition according to the invention.

The implementation of the process of the invention for the deposition of silver layers by CVD makes it possible to obtain good-quality silver layers that have a good adhesion to the substrate on which they are deposited.

This invention is illustrated in more detail by the following examples to which, however, they are not limited.

The examples were produced using a CVD reactor constituted by an above-mentioned "InJect" device, coupled to a vapor-phase chemical deposition chamber. Said "InJect" device comprises four primary parts: the tank for storing the solution, an injector that is connected by a feed line to the storage tank and that is equipped with an electronic control device, a line for feeding vector gas or neutral carrying gas (for example nitrogen) and an evaporator. The vapor-phase chemical deposition chamber, which contains the substrate to be coated, comprises heating means, an oxygen or hydrogen feed, and means for pumping and regulating the reduced pressure. The evaporator is connected to the vapor-phase chemical deposition chamber by a duct that is provided with heating means and that is kept at the same temperature as the evaporator. The vapor-phase chemical deposition chamber and the substrate to be coated that is placed there are kept at a temperature that is higher than that of the evaporator. The

silver precursor solution is introduced into the tank that is kept at a pressure of 1 bar, then propelled from said tank thanks to the injector by a pressure difference in the evaporator that is kept under a vacuum. The injection flow rate is controlled by the injector that can be considered as a micro-solenoid valve and that is controlled by a computer.

Example 1

Using a mesitylene-diisopropylamine solution that contains 1.25% by volume of diisopropylamine and 0.03 mol/l of silver pivalate, a silver film was deposited on a substrate placed within the deposition chamber at 250°C under a pressure of 7.5 Torr. The pivalate solution is evaporated at 150°C and sent into the evaporator with a flow rate of 16 ml/h, at the same time as the gaseous oxygen with a flow rate of 6 ml/min ($O_2/N_2 = 0.075$) and nitrogen with a flow rate of 80 ml/min.

Two samples were prepared according to this process, one with an MgO monocrystalline substrate, the other with an LaAlO₃ monocrystalline substrate.

For the two samples, a good-quality adhesive silver film with a thickness of 320-365 nm was obtained.

Figures 1a and 1b represent the Scanning Electronic Microscopy (SEM) pictures of the surface of the Ag deposit obtained on the MgO substrate at different magnifications.

Figures 2a and 2b show the Scanning Eletronic Microscopy (SEM) pictures of the surface of the Ag deposit obtained on the LaAlO₃ substrate at different magnifications.

Figure 3 shows the diffraction diagram of the RX of the deposit obtained on the MgO monocrystalline substrate. N represents the number of pulses in arbitrary units. 2θ shows the diffraction angle, in degrees.

Example 2

The operating procedure described in Example 1 was reproduced by replacing the diisopropylamine by n-hexylamine, respectively with an MgO monocrystalline substrate and with an LaAlO₃ monocrystalline substrate.

For the two samples, a good-quality adhesive silver film with a thickness of about 300 nm was obtained.

Example 3

Using a mesitylene diisopropylamine solution that contains 12.08% by volume of diisopropylamine and 0.05 mol/l of silver pivalate, a silver film was deposited on an Si monocrystalline substrate kept at 300°C and placed in the deposition chamber at 150°C under a pressure of 7.5 Torr. The pivalate solution was evaporated at 150°C and sent into the evaporator with a flow rate of 8.5 ml/h, at the same time as the gaseous hydrogen with a flow rate of 30 ml/min ($H_2/N_2 = 0.13$) and nitrogen with a flow rate of 230 ml/min.

A silver film that has a thickness of 250 nm was deposited in 35 minutes, with a growth rate of 0.43 $\mu\text{m}/\text{h}$.

Example 4

Using a mesitylene-diisopropylamine solution containing 2.5% by volume of diisopropylamine and 0.06 mol/l of silver pivalate, a silver film was deposited on a substrate kept at 320°C and placed in the deposition chamber at 150°C under a pressure of 7.5 Torr. The pivalate solution was evaporated at 150°C and sent into the evaporator with a flow rate of 37 ml/h, at the same time as the gaseous oxygen with a flow rate of 71 ml/min ($O_2/N_2 = 0.8875$) and nitrogen with an 80 ml/min flow rate.

Two samples were prepared according to this process, one with an Si monocrystalline substrate, the other with an SiO_2/Si substrate. A silver film that has a thickness of 150 nm was deposited in 8 minutes with a growth rate of 1.125 microns/h.

For the films obtained in Examples 2 to 4, the appearance of the Scanning Electronic Microscopy (SEM) pictures of the surface of the Ag deposit is identical to those that are reproduced in Figures 1a, 1b, 2a and 2b.